HYBRID HYDRAULIC

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List of Hybrid Unit Models

Various specifications for each model. DAIKIN's lineup provides a variety of functions and capacities depending on the machine type. 4-pattern 16-pattern Idle Idle stop Communication Analog Analog Command input Win Hybrid-Win Communication PQ selection Win compatible

			Equivalent to 0.75 kW	Equivalent to 1.5 kW	Equivalent to 2.2 kW	Equivalent to 2.8 kW	Equivalent to 3.7 kW	Equivalent to 5.0 kW	Equivalent to 7.0 kW	Equivalent to 11.0 kW	Equivalent to 15.0 kW minimum
	Eco	Rich	EHU14-L04	EHU25-L04	EHU25-L07	EHU25-M07 EHU30-M07	3.7	5.0	7.0	11.0	15.0 to
For machine tools	EcoR	Rich R	0.75	1.5	EHU15R-M07	EHU30R-M07	EHU40R-M07	5.0	7.0	11.0	15.0 to
	Suj Eco	per Rich	0.75	EHU30S-M075R	2.2	2.8	3.7	5.0	7.0	11.0	15.0 to
istrial machines		Unit type	0.75	1.5	SUT03S15L07	SUT03S30L07 SUT03S15L10	SUT03S30L10 SUT03S15L16 SUT06D40L16 SUT10D40L16	SUT06S30L16 SUT06S60L07 SUT06D60L21 SUT10D60L21	SUT10S80L07 SUT10D80L21 SUT16D80L21	P-SUT20D11KW	15.0 to
For general industrial machines	Super unit	s type	0.75	1.5	SUT00S1507	SUT00S3007 SUT00S1510	SUT00S4007 SUT00S3010 SUT00D4016	SUT00S3016 SUT00S6007 SUT00D6021	SUT00S8007 SUT00D8021	SUT00S11007 SUT00D11021	15.0 to
High-accuracy analog input/output type		Tankless type	0.75	1.5	2.2	2.8	3.7	5.0	SUT00S3018	SUT00S8018 SUT00S5021	SUT00S8021 SUT00S13018 SUT00S13021 SUT00S15018 SUT00S20018

Se	ries	Rated capacity	Maximum operating pressure	40	00	00	10	50			(L/m				10		Tankless type	Unit type	Tank capacity (L)	PQ pattern
		Equivalent to 0.75 kW	(MPa) 4.0	10	20	30	40	50	60	70	80	5 9	0 1	00 1	10			EHU14-L04-A-30	(L)	
		Equivalent to 0.75 kW Equivalent to 1.5 kW	4.0	-														EHU25-L04-A-30		
Баа	Rich		7.0		i													EHU25-L04-A-30	10	1
ECO	RICH	Equivalent to 2.2 kW	7.0	-	÷														10	1
		Equivalent to 2.8 kW	6.0		- 1													EHU25-M07-AE-30	-	
		Equivalent to 2.8 kW	7.0		+	_	_	_	_	_	_			-			_	EHU30-M07-AE-30 EHU40R-M07-A-10	30	
		Equivalent to 3.7 kW	7.0		1														10	
E e e E	Rich R	Equivalent to 2.2 kW	7.0															EHU15R-M0701-10	20	
ECOP	ach R	Equivalent to 2.2 kW	7.0			_											_	EHU15R-M0702-10	<u> </u>	4
		Equivalent to 2.8 kW		-														EHU30R-M0701-10	10	-
		Equivalent to 2.8 kW	7.0		-	_				_	_						—	EHU30R-M0702-10	20	
		Equivalent to 2.2 kW	7.0	-		_											SUT00S1507-10-F/C	SUT03S15L07-10-F/C	-	
		Equivalent to 2.8 kW	7.0														SUT00S3007-10-F/C	SUT03S30L07-10-F/C	-	16
		Equivalent to 2.8 kW	10.0														SUT00S1510-10-F/C	SUT03S15L10-10-F/C	30	
	Single	Equivalent to 3.7 kW	7.0		-	-	-										SUT00S4007-10-F	EHU40R-M07-A-10		
	Single pump	Equivalent to 3.7 kW	10.0														SUT00S3010-10-F	SUT03S30L10-10-F		
	type	Equivalent to 3.7 kW	16.0														SUT00S1516-10-F	SUT03S15L16-10-F	1	4
	1.1	Equivalent to 5.0 kW	16.0		÷												SUT00S3016-10-F	SUT06S30L16-20-F	60	
0		Equivalent to 5.0 kW	7.0		-												SUT00S6007-10-F	SUT06S60L07-20-F	00	
Super unit		Equivalent to 7.0 kW	7.0														SUT00S8007-10-F/C	SUT10S80L07-10-F/C	100	16
unit		Equivalent to 11.0 kW	7.0														SUT00S11007-21-F/C	-	-	10
		E-1-1-1-0.7110	45.7															SUT06D40L16-20-F	60	
		Equivalent to 3.7 kW	15.7														SUT00D4016-10-F	SUT10D40L16-20-F	100	
	Double																	SUT06D60L21-20-F	60	4
	pump	Equivalent to 5.0 kW	20.6		-		-	-	-								SUT00D6021-10-F	SUT10D60L21-20-F	100	1
	type																	SUT10D80L21-10-F/C	100	
		Equivalent to 7.0 kW	20.6				1	1	1								SUT00D8021-10-F/C	SUT16D80L21-10-F/C	160	16
		Equivalent to 11.0 kW	20.6	-	-		1	1	1	-				:			SUT00D11021-21-F/C	P-SUT20D11KW-10	200	
		Equivalent to 7.0 kW	17.6														SUT00S3018 (200 V)	-	-	
		Equivalent to 11.0 kW	20.6	1													SUT00S5021 (200/400 V)	_		1
		Equivalent to 11.0 kW	17.6		1					-							SUT00S8018 (200/400 V)	_		1
Supe	r unit	Equivalent to 15.0 kW	20.6		- 1		-		-								SUT00S8021 (200 V)	_	- 1	Analog
	racy analog)	Equivalent to 15.0 kW	17.6	-	1			1		1				-	130		SUT00S13018 (400 V)	_	_	command
input/out	itput type ノ	Equivalent to 15.0 kW	20.6		1		-		1						130		SUT00S13021 (400 V)	-		input
		Equivalent to 15.0 kW	17.6	-	- 1	-	-	-		-	- 1			1	15)	SUT00S15018 (200/400 V)	_	-	
		Equivalent to 22.0 kW	17.6	-	1		1	-		- 1	-			1	10	200	SUT00S20018 (400 V)	_	-	

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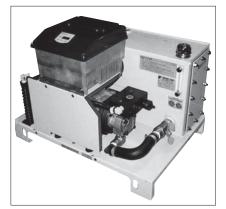
Hyb.

Win

Com

JIL COOLING EQUIPMENT

Super Unit



Features

Energy-saving Daikin original high-efficiency IPM motor drive system with inverter technologies provides a high energy-saving ratio of 50%.

(In the pressure retained mode at 20.6 MPa, with the double pump type unit)

- The motor rotation speed control controls the flow rate and pressure of the fixeddisplacement pump.
- The highly-efficient motor adopted in this unit achieves energy savings even in applications for general industrial machinery where actuators have high duty ratios.
- The single pump type is a highly-functional series to make it more useful.
- The double pump type uses the autonomously-switching, fixed-displacement double pump system, which combines large- and small-capacity pumps in the low pressure, high flow rate range, and autonomously switches to the single operation of the high-pressure, smallcapacity pump in the high pressure, low flow rate range. In this way, the double pump type ensures a higher energy-saving effect.

Low noise

Low noise level of 60 dB (A) (In the pressure retained operation at 20.6 MPa, with the double pump type unit) Even over the entire operation range, it is restricted to 73 dB (A).

Restricted oil temperature rise

Motor speed control also lead to restriction of the oil temperature rise.

- The restricted oil temperature rise inhibits deterioration of the hydraulic oil.
- This also lowers the load on air conditioning equipment.

Fewer control valves required

A wide variety of control can be achieved by adjusting parameter settings.

- Acceleration/deceleration operations that have been accomplished using proportional control valves may be replaced by simply setting the acceleration/deceleration time.
- Pressure switch may be reduced by using the pressure switch function. (Note that some kinds of control are not applicable depending on the customer's circuit. Care must be taken especially when controlling multiple axes.)

Functions

can be omitted.

Multi-stage pressure/flow rate control

Four or sixteen pressure (P) - flow rate (Q) setting patterns are available for cylinder control.



- The pressure and flow rate can be set using the control unit's operation panel. • The pressure and flow rate settings can be selected from among the four or six patterns using external input signals.
- The Super Unit autonomously switches between the pressure control and flow rate control modes.

Maintenance/Management Function (Hybrid-Win)

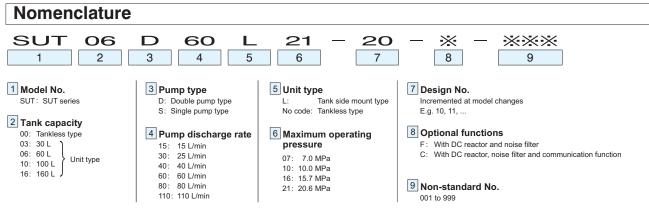
Internal data of the Super Unit can be obtained by using PC connected to the unit.

- The pressure, flow rate, and other internal data of the inverter can be monitored and displayed in the form of graphs. This facilitates operation checks during test runs, adjustment of parameters such as time constants, and troubleshooting.
- The time required for setting can be slashed by editing the parameter settings on the PC and writing them to the unit in a batch. The ability to read and save settings facilitates management.

Communication functions

Multi-stage P-Q remote control by communication (Function: -C)

• Using a commercially-available PLC*1 with RS232C communication capabilities and a touch panel display, P and Q parameters, acceleration time, deceleration time, and other parameters can be set and viewed at the machine's operation panel. The Super Unit enables multi-stage pressure/flow rate control through remote operation. *1: Programmable logic controller.



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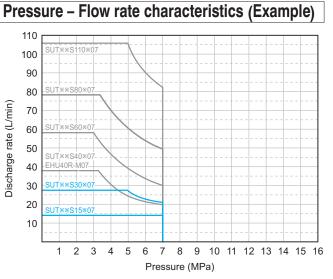
Super Unit [Single pump type]

Maximum operating pressure 7 MPa

Maximum discharge rate 15/30 L/min

Model code SUT**S15*07-10-F/-C SUT**S30*07-10-F/-C





* The graph shows actual flow rates (representative values). * Operating flow rate at the maximum pressure in continuous operation: SUT ** S15*07: 3 L/min maximum

SUT ** \$30 *07: 5 L/min maximum

Specifications

			Tankle	ss type			Unit	type		
	Model	SUT00S 1507-10-F	SUT00S 1507-10-C	SUT00S 3007-10-F	SUT00S 3007-10-C	SUT03S 15L07-10-F	SUT03S 15L07-10-C	SUT03S 30L07-10-F	SUT03S 30L07-10-C	
	Maximum discharge rate (Theoretical value; L/min) ^{*1}	15	.2	28	3.5	15.2		28	3.5	
Pump unit	Maximum operating pressure (MPa)			7.0						
Pumpum	Operating flow rate adjustment range (L/min)	2.5 to	15.2	3.5 to	28.5	2.5 to	15.2	3.5 to	28.5	
	Operating pressure adjustment range (MPa)				1.5 t	o 7.0		1		
Motor capacity	Motor capacity (Equivalent kW)	Equivalent	to 2.2 kW	Equivalen	to 2.8 kW	Equivalent	to 2.2 kW	Equivalen	t to 2.8 kW	
Power supply	Motor pump/unit		3-phase, 2	200 V (50 Hz), 200	V (60 Hz), 220 V	(60 Hz) (Permissib	le voltage fluctuati	on: ±10%)		
	AC 3	7.	9	10).9	7.	.9	10).9	
Rated current (A)	AC 36 200 V (60 Hz)	7.	7	10).7	7.	.7	10.7		
(-7	AC 36 220 V (60 Hz)	7.	1	9	.7	7.1		9.7		
Power so	ource breaker setting (A)				1	5				
Multi-stage pre	ssure/flow rate control patterns				1	6				
Corr	munication function	Nil	Yes	Nil	Yes	Nil	Yes	Nil	Yes	
F .	terre liene teine el				5 cha	nnels				
EX	ternal input signal	Photo-coupler insulation, DC 24 V (DC 27 V maximum), 5 mA/channel (Negative common)								
External	Digital output		2 channels, photo coupler insulation, open collector output, DC 24 V, 30 mA maximum per channel							
output signal	Contact output		1 channel	(1 common contac	t), dry contact, Cor	ntact capacity: DC	30 V, 0.5 A (Resist	tance load)		
	Mass (kg)	3	8	4	0	65		67		
	Usable oil *2	Viscosity grade	ISO VG32 to 68 •			ic oil/wear-resistant tamination: Within I		netric water content	:: 0.1% maximum	
	Operating hydraulic oil temperature			0 to 60°C (Reco	ommended operation	ng temperature rar	nge: 15 to 50°C)			
	Operating ambient temperature				0 to 3	35°C				
Operating	Storage ambient temperature				-20 to	₀ 60°C				
conditions	Operating ambient humidity			1	35% RH maximum	(No condensation)			
	Installation site			Indo	ors (Be sure to sec	cure the unit with b	olts.)			
	Others		Make sure that Frequent turnin To start or stop	the electrical wirin g this unit's power	g meets the require supply ON/OFF wi e or shorter interva	les and the earth le ements of Europea ill considerably sho als, use the unit's c	n Standard EN602 orten the control ur	nit's service life.		
1	ank capacity (L)			-			3	80		
Sta	ndard coating color				Ivory white (Muns	sell code 5Y7.5/1)				

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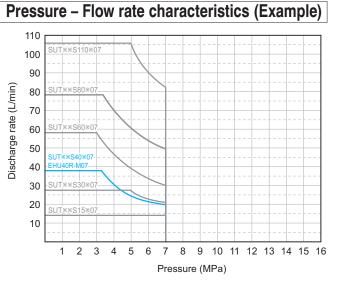
Super Unit [Single pump type]

Maximum operating pressure 7 MPa

Maximum discharge rate 40 L/min

Model code SUT00S4007-10-F EHU40R-M07-A-10





* The graph shows actual flow rates (representative values). * Operating flow rate at the maximum pressure in continuous operation: 8 L/min maximum

Specifications

		Tankless type	Unit type				
	Model	SUT00S4007-10-F	EHU40R-M07-A-10				
	Maximum discharge rate (Theoretical value; L/min) *1	4	0				
Pump unit	Maximum operating pressure (MPa)	7.0					
i unp unit	Operating flow rate adjustment range (L/min)	5.3 to 40.0					
	Operating pressure adjustment range (MPa)	1.5 te	o 7.0				
Motor capacity	Motor capacity (Equivalent kW)	Equivalent					
Power supply	Motor pump/unit	3-phase, 200 V (50 Hz), 200 V (60 Hz), 220 V ((60 Hz) (Permissible voltage fluctuation: ±10%)				
Deteril eveneration	AC 3¢ 200 V (50 Hz)	11	.2				
Rated current (A)	AC 3¢ 200 V (60 Hz)	10	0.9				
	AC 3¢ 220 V (60 Hz)	10.0					
Power so	ource breaker setting (A)	2	0				
Multi-stage pre	ssure/flow rate control patterns	4	1				
Corr	munication function	Nil	Nil				
E,	ternal input signal	3 cha	nnels				
	ternar input oignar	Photo-coupler insulation, DC 24 V (DC 27 V maximum), 5 mA/channel (Negative common)					
External	Digital output	2 channels, photo coupler insulation, open collector output, DC 24 V, 30 mA maximum per channel					
output signal	Contact output	1 channel (1 common contact), dry contact, Cor	1 channel (1 common contact), dry contact, Contact capacity: DC 30 V, 0.5 A (Resistance load)				
	Mass (kg)	54	68				
	Usable oil *2	Special mineral-oil base hydraul • Viscosity grade: ISO VG32 to 68 • Viscosity range: 15 to 400 mm²/s • Con					
	Operating hydraulic oil temperature	0 to 60°C (Recommended operatir	ng temperature range: 15 to 50°C)				
	Operating ambient temperature	0 to 3	35°C				
Operating	Storage ambient temperature	-20 to	9 60°C				
conditions	Operating ambient humidity	85% RH max. (N	lo condensation)				
	Installation site	Indoors (Be sure to sec	cure the unit with bolts.)				
	Others	 Be sure to connect a circuit breaker for all (three) poles and the earth leakage breaker. Make sure that the electrical wiring meets the requirements of European Standard EN60204-1. Frequent turning this unit's power supply ON/OFF will considerably shorten the control unit's service life. To start or stop the unit at 8-minute or shorter intervals, use the unit's control stop function. Be sure to connect the ground terminal. 					
1	ank capacity (L)	-	30				
Sta	ndard coating color	Ivory white (Muns	sell code 5Y7.5/1)				

Note) *1: The pump flow rate has been factory-set to the maximum discharge rate. The maximum discharge rate given in the table above is a theoretical value, not a guaranteed value. *2: Consult Daikin about the use of hydraulic oils other than mineral-oil base type (e.g. hydrous/synthetic) such as water-glycol hydraulic oil.

*4: When selecting a Super Unit, refer to "Pressure-Flow rate characteristics" and the description of how to select a unit in the separate catalog for Super Units.
 For the purpose of making improvements, the specifications given in catalogs are subject to change without prior notice. Be sure to refer to the latest outside drawing.

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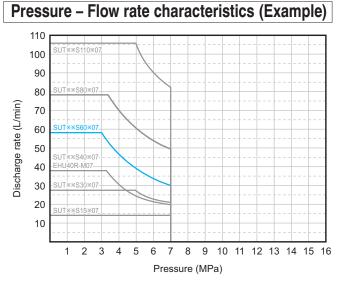
Super Unit [Single pump type]

Maximum operating pressure 7 MPa

Maximum discharge rate 60 L/min

Model code SUT00S6007-10-F SUT06S60L07-20-F





* The graph shows actual flow rates (representative values). * Operating flow rate at the maximum pressure in continuous operation: 14 L/min maximum

Specifications

		Tankless type	Unit type					
	Model	SUT00S6007-10-F	SUT06S60L07-20-F					
	Maximum discharge rate (Theoretical value; L/min) *1	61						
Pump unit	Maximum operating pressure (MPa)	7.0						
Fumpuliit	Operating flow rate adjustment range (L/min)	8.7 to 61.1						
	Operating pressure adjustment range (MPa)	1.5 t	o 7.0					
Motor capacity	or capacity (Equivalent kW) Equivalent to 5.0 kW							
Power supply	Motor pump/unit	3-phase, 200 V (50 Hz), 200 V (60 Hz), 220 V ((60 Hz) (Permissible voltage fluctuation: ±10%)					
	AC 36 200 V (50 Hz)	16	3.8					
Rated current (A)	AC 36 200 V (60 Hz)	16	16.4					
()	AC 3	15.2						
Power source breaker setting (A)		3	0					
Multi-stage pre	ssure/flow rate control patterns	4	4					
Com	munication function	Ν	Vil					
E.	tornal input signal	3 cha	nnels					
⊂×	ternal input signal	Photo-coupler insulation, DC 24 V (DC 27 V maximum), 5 mA/channel (Negative common)						
External	Digital output	2 channels, photo coupler insulation, open collector output, DC 24 V, 30 mA maximum per channel						
output signal	Contact output	1 channel (1 common contact), dry contact, Contact capacity: DC 30 V, 0.5 A (Resistance load)						
	Mass (kg)	66	99					
	Usable oil *2	Special mineral-oil base hydraul • Viscosity grade: ISO VG32 to 68 • Viscosity range: 15 to 400 mm²/s • Con						
	Operating hydraulic oil temperature	0 to 60°C (Recommended operation	ng temperature range: 15 to 50°C)					
	Operating ambient temperature	0 to 3	35°C					
Operating	Storage ambient temperature	-20 to	0 60°C					
conditions	Operating ambient humidity	85% RH maximum	(No condensation)					
	Installation site	Indoors (Be sure to see	cure the unit with bolts.)					
	Others	 Be sure to connect a circuit breaker for all (three) p Make sure that the electrical wiring meets the requit Frequent turning this unit's power supply ON/OFF v To start or stop the unit at 8-minute or shorter inter Be sure to connect the ground terminal. 	irements of European Standard EN60204-1. will considerably shorten the control unit's service life.					
1	Fank capacity (L)	-	60					
Sta	ndard coating color	Ivory white (Munsell code 5Y7.5/1)						

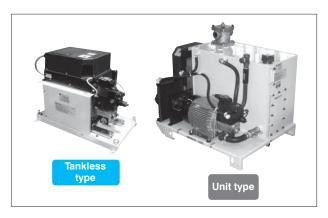
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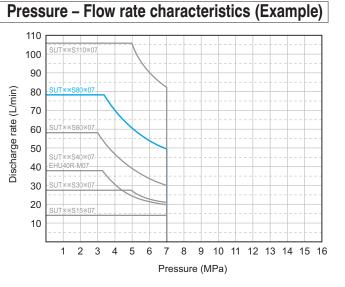
Super Unit [Single pump type]

Maximum operating pressure 7 MPa Maximum discharge rate 80 L/min

Model code

SUT ** S80 ** 07-10-F/-C





* The graph shows actual flow rates (representative values). * Operating flow rate at the maximum pressure in continuous operation: 19 L/min maximum

Specifications

		Tankles	s type	Unit	type				
	Model	SUT00S8007-10-F	SUT00S8007-10-C	SUT10S80L07-10-F	SUT10S80L07-10-C				
	Maximum discharge rate (Theoretical value; L/min) *1		83	3.0					
Pump unit	Maximum operating pressure (MPa)		7	.0					
Pumpumit	Operating flow rate adjustment range (L/min)		11.6 to 83.0						
	Operating pressure adjustment range (MPa)		1.5 to 7.0						
Motor capacity	Motor capacity (Equivalent kW)		Equivalen	t to 7.0 kW					
Power supply	Motor pump/unit	3-phase, 2	00 V (50 Hz), 200 V (60 Hz), 220 V	(60 Hz) (Permissible voltage fluctuation	on: ±10%)				
	AC 3		25	5.5					
Rated current (A)	AC 3	24.8							
()	AC 3	22.7							
Power se	ource breaker setting (A)		5	50					
Multi-stage pre	ssure/flow rate control patterns		1	6					
Con	nmunication function	Nil Yes Nil							
E>	ternal input signal	5 channels							
		Photo-coupler insulation, DC 24 V (DC 27 V maximum), 5 mA/channel (Negative common)							
External	Digital output	2 channels, photo coupler insulation, open collector output, DC 24 V, 30 mA maximum per channel							
output signal	Contact output	1 channel (1 common contact), dry contact, Contact capacity: DC 30 V, 0.5 A (Resistance load)							
	Mass (kg)	7:	2	134					
	Usable oil ^{*2}	Viscosity grade: ISO VG32 to 68 V		ılic oil/wear-resistant hydraulic oil ntamination: Within NAS class 9 • Volumetric water content: 0.1% maximum					
	Operating hydraulic oil temperature		0 to 60°C (Recommended operati	ng temperature range: 15 to 50°C)					
	Operating ambient temperature		0 to	35°C					
Operating	Storage ambient temperature		-20 to	o 60°C					
conditions	Operating ambient humidity		85% RH max. (N	No condensation)					
	Installation site		Indoors (Be sure to see	cure the unit with bolts.)					
	Others	• Make sure th • Frequent turn To start or sto	at the electrical wiring meets the req ing this unit's power supply ON/OFF	poles and the earth leakage breaker. uirements of European Standard EN6 ⁵ will considerably shorten the control rrvals, use the unit's control stop func	60204-1. unit's service life.				
-	Tank capacity (L)	- 100							
Sta	ndard coating color		Ivory white (Muns	sell code 5Y7.5/1)					

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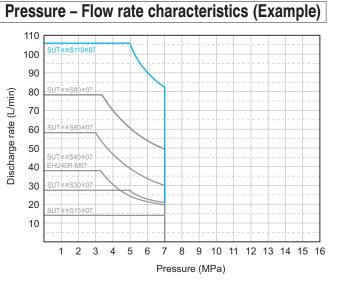
Super Unit [Single pump type]

Maximum operating pressure 7 MPa Maximum discharge rate 110 L/min

Model code

SUT00S11007-21-F/-C





* The graph shows actual flow rates (representative values). * Operating flow rate at the maximum pressure in continuous operation: 16 L/min maximum

Specifications

	[Tankless type					
	Model	SUT00S11007-21-F					
	Maximum discharge rate (Theoretical value; L/min) *1	110					
Dump unit	Maximum operating pressure (MPa)	7.0					
Pump unit	Operating flow rate adjustment range (L/min)	13.3 to 110					
	Operating pressure adjustment range (MPa)	1.5 to 7.0					
Motor capacity	Motor capacity (Equivalent kW)	Equivalent to 11.0 kW					
Power supply	Motor pump	3-phase, 200 V (50 Hz), 200 V (60 Hz), 220 V (60 Hz) (Permissible voltage fluctuation: ±10%)					
	AC 3	38.3					
Rated current (A)	AC 3	37.8					
()	AC 3	34.9					
Power source breaker setting (A)		75					
Multi-stage pre	ssure/flow rate control patterns	16					
Con	nmunication function	Nil Yes					
F .	dama lianud ainmal	5 channels					
E	ternal input signal	Photo-coupler insulation, DC 24 V (DC 27 V maximum), 5 mA/channel (Negative common)					
External	Digital output	2 channels, photo coupler insulation, open collector output, DC 24 V, 30 mA maximum per channel					
output signal	Contact output	1 channel (1 common contact), dry contact, Contact capacity: DC 30 V, 0.5 A (Resistance load)					
	Mass (kg)	112					
	Usable oil *2	Special mineral-oil base hydraulic oil/wear-resistant hydraulic oil • Viscosity grade: ISO VG32 to 68 • Viscosity range: 15 to 400 mm²/s • Contamination: Within NAS class 9 • Volumetric water content: 0.1% maximum					
	Operating hydraulic oil temperature	0 to 60°C (Recommended operating temperature range: 15 to 50°C)					
	Operating ambient temperature	0 to 35°C					
Operating	Storage ambient temperature	–20 to 60°C					
conditions	Operating ambient humidity	85% RH max. (No condensation)					
	Installation site	Indoors (Be sure to secure the unit with bolts.)					
	Others	 Be sure to connect a circuit breaker for all (three) poles and the earth leakage breaker. Make sure that the electrical wiring meets the requirements of European Standard EN60204-1. Frequent turning this unit's power supply ON/OFF will considerably shorten the control unit's service life. To start or stop the unit at 8-minute or shorter intervals, use the unit's control stop function. Be sure to connect the ground terminal. 					
-	Tank capacity (L)	-					
Sta	ndard coating color	Ivory white (Munsell code 5Y7.5/1)					

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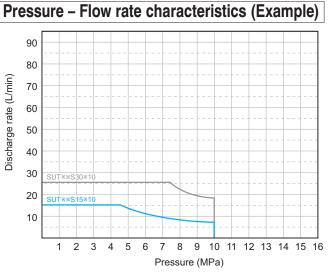
Super Unit [Single pump type]

Maximum operating pressure 10 MPa Maximum discharge rate 15 L/min

Model code

SUT ** S15 ** 10-10-F/-C





* The graph shows actual flow rates (representative values). * Operating flow rate at the maximum pressure in continuous operation: 3 L/min maximum

Specifications

		Tankles	s type	Unit	type				
	Model	SUT00S1510-10-F	SUT00S1510-10-C	SUT03S15L10-10-F	SUT03S15L10-10-C				
	Maximum discharge rate (Theoretical value; L/min) *1		15	5.2					
Pump unit	Maximum operating pressure (MPa)		1	0					
Pumpumi	Operating flow rate adjustment range (L/min)		2.5 to 15.2						
	Operating pressure adjustment range (MPa)		1.5 to	0 10.0					
Motor capacity	Motor capacity (Equivalent kW)		Equivalent	t to 2.8 kW					
Power supply	Motor pump/unit	3-phase, 2	00 V (50 Hz), 200 V (60 Hz), 220 V ((60 Hz) (Permissible voltage fluctuation	on: ±10%)				
	AC 3		5.	.7					
Rated current (A)	AC 3¢ 200 V (60 Hz)		5.	.4					
	AC 3	5.2							
Power se	ource breaker setting (A)		1	5					
Multi-stage pre	ssure/flow rate control patterns		1	6					
Con	nmunication function	Nil	Yes	Nil	Yes				
F	ternal input signal		5 cha	nnels					
	ternar input signal	Photo-coupler insulation, DC 24 V (DC 27 V maximum), 5 mA/channel (Negative common)							
External	Digital output	2 channels, photo coupler insulation, open collector output, DC 24 V, 30 mA maximum per channel							
output signal	Contact output	1 channel (1 common contact), dry contact, Contact capacity: DC 30 V, 0.5 A (Resistance load)							
	Mass (kg)	40)	67					
	Usable oil *2	Viscosity grade: ISO VG32 to 68	Special mineral-oil base hydraul /iscosity range: 15 to 400 mm ² /s • Con	lic oil/wear-resistant hydraulic oil ntamination: Within NAS class 9 • Volumetric water content: 0.1% maximum					
	Operating hydraulic oil temperature		0 to 60°C (Recommended operation	ting temperature range: 15 to 50°C)					
	Operating ambient temperature		0 to 3	35°C					
Onentine	Storage ambient temperature		-20 to	to 60°C					
Operating conditions	Operating ambient humidity		85% RH max. (N	No condensation)					
	Installation site		Indoors (Be sure to sec	cure the unit with bolts.)					
	Others	 Make sure th Frequent turr To start or store 	at the electrical wiring meets the req ning this unit's power supply ON/OFF	ree) poles and the earth leakage breaker. requirements of European Standard EN60204-1. OFF will considerably shorten the control unit's service life. intervals, use the unit's control stop function.					
	Fank capacity (L)	- 30							
Sta	ndard coating color	Ivory white (Munsell code 5Y7.5/1)							

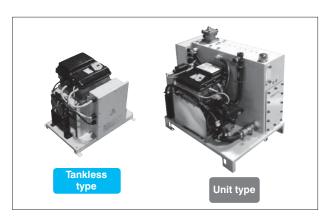
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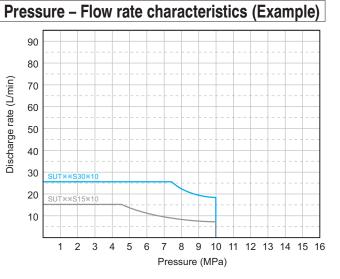
Super Unit [Single pump type]

Maximum operating pressure 10 MPa Maximum discharge rate 30 L/min

Model code

SUT ** \$30 *10-10-F





* The graph shows actual flow rates (representative values). * Operating flow rate at the maximum pressure in continuous operation: 5 L/min maximum

Specifications

		Tankless type	Unit type				
	Model	SUT00S3010-10-F	SUT03S30L10-10-F				
	Maximum discharge rate (Theoretical value; L/min) *1	25	5.6				
Duran unit	Maximum operating pressure (MPa)	10.0					
Pump unit	Operating flow rate adjustment range (L/min)	3.4 to 25.6					
	Operating pressure adjustment range (MPa)	1.5 to	0 10.0				
Motor capacity	Motor capacity (Equivalent kW)	Equivalent	t to 3.7 kW				
Power supply	Motor pump/unit	3-phase, 200 V (50 Hz), 200 V (60 Hz), 220 V ((60 Hz) (Permissible voltage fluctuation: ±10%)				
	AC 3	16	5.5				
Rated current (A)	AC 36 200 V (60 Hz)	16.2					
	AC 3	14.6					
Power se	ource breaker setting (A)	24	0				
Multi-stage pre	ssure/flow rate control patterns	4	4				
Con	nmunication function	Ν	lil				
E.	ternal input signal	3 cha	nnels				
٢,	ternal input signal	Photo-coupler insulation, DC 24 V (DC 27 V maximum), 5 mA/channel (Negative common)					
External	Digital output	2 channels, photo coupler insulation, open collector output, DC 24 V, 30 mA maximum per channel					
output signal	Contact output	1 channel (1 common contact), dry contact, Contact capacity: DC 30 V, 0.5 A (Resistance load)					
	Mass (kg)	54	68				
	Usable oil *2	Special mineral-oil base hydrauli • Viscosity grade: ISO VG32 to 68 • Viscosity range: 15 to 400 mm²/s • Con					
	Operating hydraulic oil temperature	0 to 60°C (Recommended operating	ng temperature range: 15 to 50°C)				
	Operating ambient temperature	0 to 3	35°C				
Operating	Storage ambient temperature	-20 to	0 60°C				
conditions	Operating ambient humidity	85% RH max. (N	lo condensation)				
	Installation site	Indoors (Be sure to sec	cure the unit with bolts.)				
	Others	 Be sure to connect a circuit breaker for all (three) Make sure that the electrical wiring meets the requert turning this unit's power supply ON/OFF To start or stop the unit at 8-minute or shorter inte Be sure to connect the ground terminal. 	uirements of European Standard EN60204-1. will considerably shorten the control unit's service life.				
	ſank capacity (L)	-	30				
Sta	ndard coating color	Ivory white (Munsell code 5Y7.5/1)					

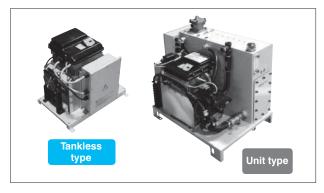
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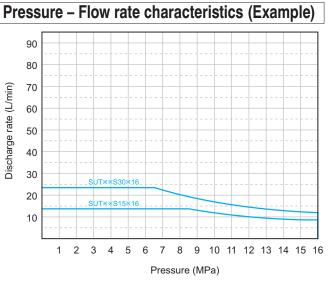
Super Unit [Single pump type]

Maximum operating pressure 16 MPa

Maximum discharge rate 15/30 L/min

Model code SUT ** S15 ** 16-10-F SUT00S3016-10-F SUT06S30L16-20-F





* The graph shows actual flow rates (representative values).

* Operating flow rate at the maximum pressure in continuous operation: 5 L/min maximum

Specifications

		Tankles	s type	Unit	type				
	Model	SUT00S1516-10-F	SUT00S3016-10-F	SUT03S15L16-10-F	SUT06S30L16-20-F				
	Maximum discharge rate (Theoretical value; L/min) *1	15.2	25.6	15.2	25.6				
Dump unit	Maximum operating pressure (MPa)		16.0						
Pump unit	Operating flow rate adjustment range (L/min)	2.4 to 15.2	3.4 to 25.6	2.4 to 15.2	3.4 to 25.6				
	Operating pressure adjustment range (MPa)		1.5 to	16.0					
Motor capacity	Motor capacity (Equivalent kW)	Equivalent to 3.7 kW	Equivalent to 5.0 kW	Equivalent to 3.7 kW	Equivalent to 5.0 kW				
Power supply	Motor pump/unit	3-phase, 2	200 V (50 Hz), 200 V (60 Hz), 220 V (60 Hz) (Permissible voltage fluctuation	on: ±10%)				
	AC 3	10.9	15.6	10.9	15.6				
Rated current (A)	AC 36 200 V (60 Hz)	11.2	15.7	11.2	15.7				
()	AC 3	10.3	14.6	10.3	14.6				
Power source breaker setting (A)		20	30	20	30				
Multi-stage pre	ssure/flow rate control patterns		4						
Con	munication function		N	il					
F .	termel in a termel		3 cha	nnels					
EX	ternal input signal	Photo-coupler insulation, DC 24 V (DC 27 V maximum), 5 mA/channel (Negative common)							
External	Digital output	2 channels, photo coupler insulation, open collector output, DC 24 V, 30 mA maximum per channel							
output signal	Contact output	1 channel (1 common contact), dry contact, Cor	ntact capacity: DC 30 V, 0.5 A (Resist	ance load)				
	Mass (kg)	54	60	68	83				
	Usable oil *2	Viscosity grade: ISO VG32 to 68	Special mineral-oil base hydrauli Viscosity range: 15 to 400 mm²/s • Con	coll/wear-resistant hydraulic oil tamination: Within NAS class 9 • Volumetric water content: 0.1% maximum					
	Operating hydraulic oil temperature		0 to 60°C (Recommended operating	ing temperature range: 15 to 50°C)					
	Operating ambient temperature		0 to 3	35°C					
Onentine	Storage ambient temperature		-20 to	60°C					
Operating conditions	Operating ambient humidity		85% RH max. (N	lo condensation)					
	Installation site		Indoors (Be sure to sec	ure the unit with bolts.)					
	Others	 Make sure that Frequent turn To start or sto 	ing this unit's power supply ON/OFF	poles and the earth leakage breaker. irements of European Standard EN6 will considerably shorten the control u vals, use the unit's control stop functi	unit's service life.				
1	Fank capacity (L)	-		30	60				
Sta	ndard coating color	Ivory white (Munsell code 5Y7.5/1)							

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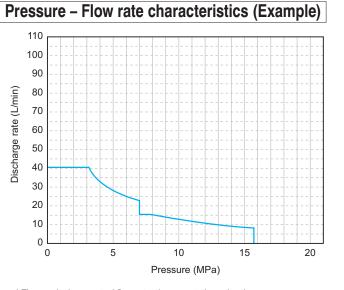
Super Unit [Double pump type]

Maximum operating pressure 16 MPa

Maximum discharge rate 40 L/min

Model code SUT00D4016-10-F SUT ** D40L16-20-F





* The graph shows actual flow rates (representative values). * Operating flow rate at the maximum pressure in continuous operation: 8 L/min maximum

Specifications

		Tankless type	Unit	type					
	Model	SUT00D4016-10-F	SUT06D40L16-20-F	SUT10D40L16-20-F					
	Maximum discharge rate (Theoretical value; L/min) *1		41.0						
Dump unit	Maximum operating pressure (MPa)		15.7						
Pump unit	Operating flow rate adjustment range (L/min)		5.4 to 41.0						
	Operating pressure adjustment range (MPa)		1.5 to 15.7						
Motor capacity	Motor capacity (Equivalent kW)		Equivalent to 3.7 kW						
Power supply	Motor pump/unit	3-phase, 200 V (50 F	Hz), 200 V (60 Hz), 220 V (60 Hz) (Permissible volt	age fluctuation: ±10%)					
	AC 36 200 V (50 Hz)		13.0						
Rated current (A)	AC 3		12.8						
()	AC 3	11.6							
Power se	ource breaker setting (A)		30						
Multi-stage pre	ssure/flow rate control patterns		4						
Con	nmunication function		Nil						
5	ternal input signal		3 channels						
E)	demai input signai	Photo-coupler insulation, DC 24 V (DC 27 V maximum), 5 mA/channel (Negative common)							
External	Digital output	2 channels, photo coupler insulation, open collector output, DC 24 V, 30 mA maximum per channel							
output signal	Contact output	1 channel (1 common	contact), dry contact, Contact capacity: DC 30 V,	0.5 A (Resistance load)					
	Mass (kg)	61	100	115					
	Usable oil *2	• Viscosity grade: ISO VG32 to 68 • Viscosity ra	cial mineral-oil base hydraulic oil/wear-resistant hydra nge: 15 to 400 mm²/s • Contamination: Within NAS c	ulic oil ass 9 • Volumetric water content: 0.1% maximum					
	Operating hydraulic oil temperature	0 to 60°	C (Recommended operating temperature range: 1	5 to 50°C)					
	Operating ambient temperature		0 to 35°C						
Operating	Storage ambient temperature		-20 to 60°C						
conditions	Operating ambient humidity		85% RH max. (No condensation)						
	Installation site		Indoors (Be sure to secure the unit with bolts.)						
	Others	 Be sure to connect a circuit breaker for all (three) poles and the earth leakage breaker. Make sure that the electrical wiring meets the requirements of European Standard EN60204-1. Frequent turning this unit's power supply ON/OFF will considerably shorten the control unit's service life. To start or stop the unit at 8-minute or shorter intervals, use the unit's control stop function. Be sure to connect the ground terminal. 							
	Tank capacity (L)	-	60	100					
Sta	ndard coating color	Ivory white (Munsell code 5Y7.5/1)							

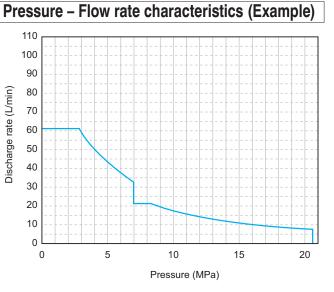
Super Unit [Double pump type]

Maximum operating pressure 21 MPa

Maximum discharge rate 60 L/min

Model code SUT00D6021-10-F SUT**D60L21-20-F





* The graph shows actual flow rates (representative values). * Operating flow rate at the maximum pressure in continuous operation: 6.5 L/min maximum

Specifications

		Tankless type	Unit	type						
	Model	SUT00D6021-10-F	SUT06D60L21-20-F	SUT10D60L21-20-F						
	Maximum discharge rate (Theoretical value; L/min) *1		61.1	·						
Pump unit	Maximum operating pressure (MPa)		20.6							
Pumpumi	Operating flow rate adjustment range (L/min)		8.7 to 61.1							
	Operating pressure adjustment range (MPa)		1.5 to 20.6							
Motor capacity	Motor capacity (Equivalent kW)		Equivalent to 5.0 kW							
Power supply	Motor pump/unit	3-phase, 200 V (50 F	z), 200 V (60 Hz), 220 V (60 Hz) (Permissible vol	tage fluctuation: ±10%)						
	AC 3¢ 200 V (50 Hz)		16.8							
Rated current (A)	AC 3		16.4							
. ,	AC 3	15.2								
Power se	ource breaker setting (A)		30							
Multi-stage pre	ssure/flow rate control patterns		4							
Con	munication function		Nil							
5	ternal input signal		3 channels							
E)	ternar input signar	Photo-coupler insulation, DC 24 V (DC 27 V maximum), 5 mA/channel (Negative common)								
External	Digital output	2 channels, photo coupler insulation, open collector output, DC 24 V, 30 mA maximum per channel								
output signal	Contact output	1 channel (1 common	contact), dry contact, Contact capacity: DC 30 V,	0.5 A (Resistance load)						
	Mass (kg)	66	105	120						
	Usable oil *2	Special mineral-oil base hydraulic oil/wear-resistant hydraulic oil • Viscosity grade: ISO VG32 to 68 • Viscosity range: 15 to 400 mm²/s • Contamination: Within NAS class 9 • Volumetric water content: 0.1% maxim								
	Operating hydraulic oil temperature	0 to 60°	C (Recommended operating temperature range: 1	5 to 50°C)						
	Operating ambient temperature		0 to 35°C							
Operating	Storage ambient temperature		-20 to 60°C							
conditions	Operating ambient humidity		85% RH max. (No condensation)							
	Installation site		Indoors (Be sure to secure the unit with bolts.)							
	Others	 Be sure to connect a circuit breaker for all (three) poles and the earth leakage breaker. Make sure that the electrical wiring meets the requirements of European Standard EN60204-1. Frequent turning this unit's power supply ON/OFF will considerably shorten the control unit's service life. To start or stop the unit at 8-minute or shorter intervals, use the unit's control stop function. Be sure to connect the ground terminal. 								
-	Fank capacity (L)	-	60	100						
Sta	ndard coating color	Ivory white (Munsell code 5Y7.5/1)								

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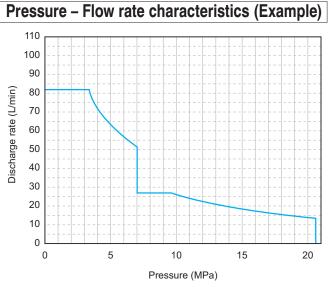
Super Unit [Double pump type]

Maximum operating pressure 21 MPa Maximum discharge rate 80 L/min

Model code

SUT ** D80 ** 21-10-F/-C





* The graph shows actual flow rates (representative values). * Operating flow rate at the maximum pressure in continuous operation: 14 L/min maximum

Specifications

		Tankles	ss type	Unit type						
	Model	SUT00D8021-10-F	SUT00D8021-10-C	SUT10D80L21-10-F	SUT10D80L21-10-C	SUT16D80L21-10-F	SUT16D80L21-10-C			
	Maximum discharge rate (Theoretical value; L/min) *1	83								
Pump unit	Maximum operating pressure (MPa)	20.6								
Fumpunit	Operating flow rate adjustment range (L/min)	11.6 to 83.0								
	Operating pressure adjustment range (MPa)	1.5 to 20.6								
Motor capacity (Equivalent kW)					t to 7.0 kW					
Power supply	Motor pump/unit		3-phase, 200 V (50 Hz	z), 200 V (60 Hz), 220 V	(60 Hz) (Permissible volt	age fluctuation: ±10%)				
	AC 3¢ 200 V (50 Hz)	25.5								
Rated current (A)	AC 3	24.8								
()	AC 3	22.7								
Power so	ource breaker setting (A)	50								
Multi-stage pre	ssure/flow rate control patterns	16								
Com	nmunication function	Nil	Yes	Nil	Yes	Nil	Yes			
E.	ternal input signal	5 channels								
⊂×	ternar input signar	Photo-coupler insulation, DC 24 V (DC 27 V maximum), 5 mA/channel (Negative common)								
External	Digital output	2 channels, photo coupler insulation, open collector output, DC 24 V, 30 mA maximum per channel								
output signal	Contact output	1 channel (1 common contact), dry contact, Contact capacity: DC 30 V, 0.5 A (Resistance load)								
	Mass (kg)	7	2	1:	35	145				
	Usable oil *2	Special mineral-oil base hydraulic oil/wear-resistant hydraulic oil • Viscosity grade: ISO VG32 to 68 • Viscosity range: 15 to 400 mm²/s • Contamination: Within NAS class 9 • Volumetric water content: 0.1% maxim								
	Operating hydraulic oil temperature	0 to 60°C (Recommended operating temperature range: 15 to 50°C)								
	Operating ambient temperature	0 to 35°C								
Operating	Storage ambient temperature	-20 to 60°C								
conditions	Operating ambient humidity	85% RH max. (No condensation)								
	Installation site	Indoors (Be sure to secure the unit with bolts.)								
	Others	 Be sure to connect a circuit breaker for all (three) poles and the earth leakage breaker. Make sure that the electrical wiring meets the requirements of European Standard EN60204-1. Frequent turning this unit's power supply ON/OFF will considerably shorten the control unit's service life. To start or stop the unit at 8-minute or shorter intervals, use the unit's control stop function. Be sure to connect the ground terminal. 								
1	Fank capacity (L)	- 100 160								
Sta	ndard coating color	Ivory white (Munsell code 5Y7.5/1)								

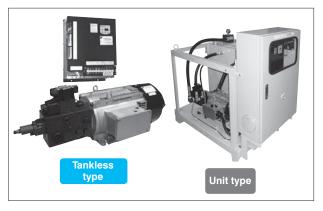
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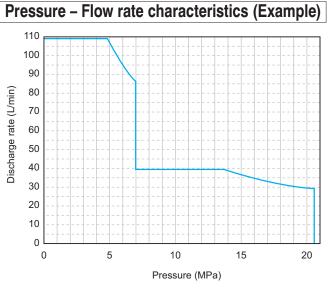
Super Unit [Double pump type]

Maximum operating pressure 21 MPa

Maximum discharge rate 110 L/min

Model code SUT00D11021-21-F/-C **P-SUT20D11KW-10**





* The graph shows actual flow rates (representative values). * Operating flow rate at the maximum pressure in continuous operation: 16 L/min maximum

Specifications

		Tankles	Unit type					
	Model	SUT00D11021-21-F	SUT00D11021-21-C	P-SUT20D11KW-10				
	Maximum discharge rate (Theoretical value; L/min) ^{*1}	110						
Pump unit	Maximum operating pressure (MPa)	20.6						
Fumpulii	Operating flow rate adjustment range (L/min)	13.3 to 110						
	Operating pressure adjustment range (MPa)	1.5 to 20.6						
Motor capacity	Motor capacity (Equivalent kW)		Equivalent to 11 kW					
Power supply	Motor pump/unit	3-phase, 200 V (50 Hz), 200 V (60 Hz), 220 V (60 Hz) (Permissible voltage fluctuation: ±10%)						
	AC 3	38.3						
Rated current (A)	AC 3	37.8						
	AC 3	34.9						
Power so	ource breaker setting (A)	75						
Multi-stage pres	ssure/flow rate control patterns	16						
Com	munication function	Nil	Nil					
F	termel in a designed	5 channels						
External input signal		Photo-coupler insulation, DC 24 V (DC 27 V maximum), 5 mA/channel (Negative common)						
External	Digital output	2 channels, photo coupler insulation, open collector output, DC 24 V, 30 mA maximum per channel						
output signal	Contact output	1 channel (1 common contact), dry contact, Contact capacity: DC 30 V, 0.5 A (Resistance load)						
	Mass (kg)	11	360					
	Usable oil *2	Special mineral-oil base hydraulic oil/wear-resistant hydraulic oil • Viscosity grade: ISO VG32 to 68 • Viscosity range: 15 to 400 mm²/s • Contamination: Within NAS class 9 • Volumetric water content: 0.1% maxi						
	Operating hydraulic oil temperature	0 to 60°C (Recommended operating temperature range: 15 to 50°C)						
	Operating ambient temperature	0 to 35°C						
Operating	Storage ambient temperature	-20 to 60°C						
conditions	Operating ambient humidity	85% RH max. (No condensation)						
	Installation site	Indoors (Be sure to secure the unit with bolts.)						
	Others	 Be sure to connect a circuit breaker for all (three) poles and the earth leakage breaker. Make sure that the electrical wiring meets the requirements of European Standard EN60204-1. Frequent turning this unit's power supply ON/OFF will considerably shorten the control unit's service life. To start or stop the unit at 8-minute or shorter intervals, use the unit's control stop function. Be sure to connect the ground terminal. 						
Т	ank capacity (L)	- 200						
Star	ndard coating color	Ivory white (Munsell code 5Y7.5/1)						

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Optional parts

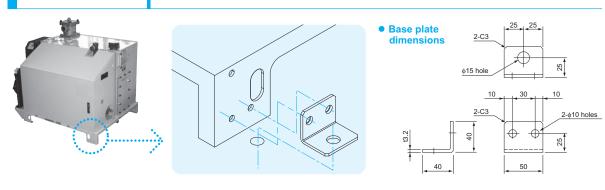
The following optional parts can be purchased separately from the Super Unit. These parts are to be mounted by the user.

Base plate set

These parts are used to fasten the Super Unit to a floor surface. The bolts for mounting the unit to the floor should be prepared by the user.

Model	Applicable model	Color	Accessories
E-SUTPLATE-1	[Unit type: Single pump type] SUT06560L07-10-F [Unit type: Double pump type] SUT06D40L16-10(11)-F SUT10D40L16-10(11)-F SUT06060L21-10(11)-F SUT10D60L21-10(11)-F	Blue (Munsell code) 10B 3/8	
E-SUTPLATE-2	[EcoRich] EHU40R-M07-A-10 [Unit type: Single pump type] SUT03S15L07-10-F, -C SUT03S30L07-10-F, -C SUT103S0L07-10-F, -C SUT03S15L10-10-F, -C SUT03S15L16-10-F SUT03S15L16-10-F SUT03S15L16-10-F SUT06S30L16-20-F [Unit type: Double pump type] SUT06D40L16-20-F SUT10D40L16-20-F SUT10D60L21-20-F SUT10D60L21-20-F SUT10D60L21-20-F SUT10D60L21-20-F SUT10D60L21-20-F	Ivory white (Munsell code) 5Y7.5/1	 Base plate (4 pcs) Tank fastening bolt (8 pcs) Plain and spring washers for the above parts (8 pcs each)

Example of installation



Level switch

Model	Operating voltage	Operating current	Contact resistance	Protection class	Oil level triggering alarms		CE standard
E-DLSN-130L-A-10	DC/AC 24 V	DC/AC 0.05 A	1 Ω maximum	IP65	SUT06 (with 60 L tank) 50 L maximum (SUT10 (with 100 L tank) 83 L maximum (Closed Closed Closed Closed	N/A
E-DLSN-130L-B-10	DC/AC 24 V	DC/AC 0.05 A	1 Ω maximum	IP65	SUT06 (with 60 L tank) 50 L maximum (SUT10 (with 100 L tank) 83 L maximum (Open Open Open Open	N/A

* Directly mountable on the Rc1/2 option port on the top face of each tank. Use a bushing (3/8 × 1/2) to mount it on the Rc3/8 option port.

Temperature switch

Model	Operating voltage	Operating current	Contact resistance	Protection class	Oil level triggering alarms	CE standard
E-MQT83PD-L60X1-10	AC 100 V DC 24 V	AC 2 A DC 50 mA	30 mΩ maximum	IP65	60°C	N/A

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Handling

The following are the minimum requirements for use of the Super Unit. For details, refer to the unit's Instruction Manual.

• Ambient conditions

1. Ambient temperature: 0 to 35°C, ambient humidity: 20 to 85% RH, altitude: 1,000 m maximum, to be used indoors

• Hydraulic oil

- 1. Use general petroleum hydraulic oil (R&O) or wear-resistant hydraulic oil.
- Hydrous or synthetic oil cannot be used.
- Use hydraulic oil equivalent to ISO VG32 to 68 and operate the unit within an oil viscosity range from 15 to 400 mm²/s and a tank oil temperature from 0 to 60°C. The recommended operating range is from 15 to 50°C (20 to 200 mm²/s).
- 3. Keep contamination of hydraulic oil within NAS class 9.

Installation and piping

- 1. This hydraulic unit mounts the motor pump using vibration-absorbing rubber to prevent pump vibration being transmitted to the unit. Use hoses for piping to the unit to provide flexibility.
- 2. The unit is a stationary type. Fix it with bolts on a level location that is free of vibration.
- 3. Do not place any obstacles to oil cooler air intake and exhaust within a distance of 100 mm from the intake and exhaust vent of the motor and the oil cooler. Install the unit at a location with good air flow so that heated air can be vented.

Take care about the temperature of the intake air: it must satisfy the stipulated condition for ambient temperature (35°C maximum).

- 4. Use hoses for piping to provide flexibility.
- 5. Before operating the unit, be sure to remove the wing bolt and spacer for protecting the rubber vibration isolator. If you fail to do so, the noise and vibration may be excessive.
- 6. Be sure to secure the space required to access the unit during electrical wiring at the noise filter box or control unit side.

• Electric wiring

- 1. Install a no-fuse breaker and a ground fault interrupter compliant with European Standard EN60947-2 in the main power supply of this hydraulic unit, to protect the electrical circuits against shorting and overcurrent, and to prevent electric shocks.
- 2. Use suitable electric cable in accordance with the power supply capacity.
- 3. Be sure to provide a ground connection with a grounding resistance of 100 Ω maximum, and connect the grounding wire directly with no breaker in the line.
- 4. Take care not to leave waste metal such as screws and cutting chips, combustible matter such as wood waste or oil, or wiring debris inside the controller.
- 5. Use a commercial power supply for the power source. The use of an inverter power supply may cause burn damage to the unit.
- 6. Before accessing the interior of the controller, turn the unit's power supply OFF. Make sure that the circuit is turned OFF using the circuit breaker for the primary power supply, and then wait at least 5 minutes.

• Other precautions

- 1. If a failure occurs in the hydraulic unit, the system indicates an alarm and stops.
- 2. If failure or malfunction of this unit is expected to cause death or pose a danger to human beings, adopt appropriate safety measures in the facilities. If this unit is used in an important facility, also adopt appropriate safety measures in the facility to ensure that a failure of the equipment will not lead to a serious accident or loss.
- 3. It takes approximately 3 seconds for this hydraulic unit to start up after being powered ON. Depending on the piping conditions, the unit may take longer to increase the pressure to the pressure switch&squot;s preset level, resulting in pressure switch signal output. In this case, set the machine up so that it will not accept this alarm output during this period.
- 4. Do not turn the power OFF/ON with the main power breaker frequently. It may damage inverter components. (To start and stop the unit, use the start/stop signal.)

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