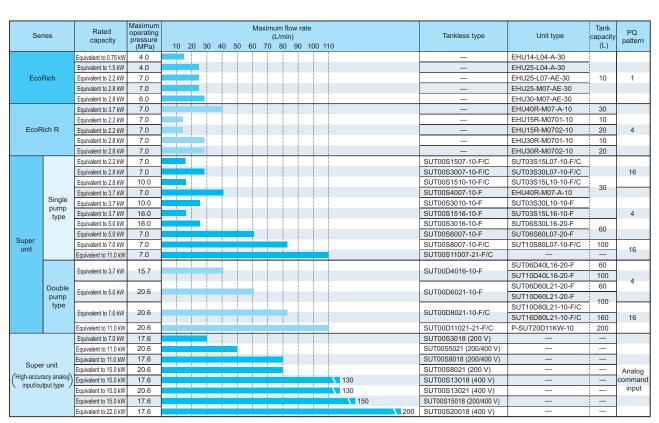


# **List of Hybrid Unit Models**

Various specifications for each model. DAIKIN's lineup provides a variety of functions and capacities depending on the machine type.







# **EcoRich**



### **Features**

Achieves a 50% or greater energy saving

(in the pressure retained mode, comparison with Daikin products)

Drastic energy savings are realized by reducing the motor rotation speed in pressure retained

Our original highly efficient SR motor, controller and compact fixed-displacement pump are mounted.

**High-speed response** 

Combination of special SR motor, which has low rotation inertia and generates high torque at low rotation speed, and high-speed response inverter

Response equivalent to or higher than conventional variable displacement pumps (Pressure retained operation ⇔ operation at maximum flow rate: 0.1 sec or less)

### **Nomenclature**

 $\times \times \times \times$ EHU  $\times \times$  $\times$ 3 5 8 9

1 Model No.

EHU: EcoRich EHU series

2 Pump maximum flow rate

14 L/min 25 L/min 30: 28.5 L/min

3 Output characteristic (Refer to the output characteristic diagram in the pressure - flow rate characteristics section.)

4 Maximum operating pressure

4.0 MPa

7.0 MPa (6.0 MPa with some models)

5 Control method

Pressure compensated control

6 Specifications of controller

No code: (In case of EHU14-L04, EHU25-L04)

E: (In case of EHU25-L07/M07, EHU30-M07) With reactor

7 Design No.

(May change according to model changes.)

8 Option symbol

No code: With fixed relief valve V: With variable relief valve

9 Non-standard No.

No code: Standard

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# **Specifications**

#### [Main specifications]

Model	Motor capacity (Nominal)	Tank capacity (L)	Maximum operating pressure (MPa)	Maximum flow rate (L/min)	Mass (kg)	
EHU14-L04	Equivalent to 0.75 kW	Equivalent to 0.75 kW		14.0	43	
EHU25-L04	Equivalent to 1.5 kW		4.0		43	
EHU25-L07	Equivalent to 2.2 kW	10	7.0	25.0	45	
EHU25-M07	Equivalent to 2.8 kW		7.0		46	
EHU30-M07	Equivalent to 2.8 kW		6.0	28.5	46	

Notes 1. Maximum flow rate in continuous operation at maximum operating pressure:
• EHU14: 5 L/min • EHU25: 5 L/min • EHU30: 5 L/min

- 2. The minimum setting for the PC (pressure compensator) pressure is 1.5 MPa. If the PC pressure is adjusted, it is necessary to reset the minimum rotational speed and to set the pressure at the safety valve to the PC pressure + 0.5 MPa. (With EHU40R, the safety valve is adjusted to 7.5 MPa, and therefore, no adjustment is necessary even when a low PC pressure is set. For details, refer to the Instruction Manual provided separately.)
- 3. If a bigger tank capacity and higher pressure are required, please use a Super Unit (SUT).

#### [Rated current]

Model		Rated current (A)	No-fuse breaker setting (A)		
	200 V 50 Hz	200 V 60 Hz			
EHU14-L04	7.3	7.3	7.0		
EHU25-L04	7.9	7.9	7.5		
EHU25-L07	5.7	5.7	5.3	15	
EHU25-M07	9.1	9.1	8.5		
EHU30-M07	9.6	9.6	8.7		

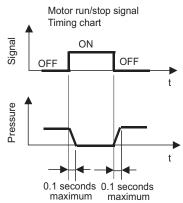
- 1. Use electric wires with a gauge equivalent to AWG14 (2.0 to 2.5 mm²) for power supply connections.
  - 2. EcoRich is equipped with an inverter that incorporates the internal overcurrent protection function and therefore no thermal relay for overcurrent protection is required for EcoRich. If you use a thermal relay, it may malfunction due to the switching operation of the inverter.
  - 3. Power supply voltage: 200 V (50 Hz), 200 V (60 Hz), 220 V (60 Hz), Permissible power-supply voltage fluctuation: ±10%

#### [Alarm/External input signal]

Model	Alarm signal	External input signal
EHU14-L04	COM-ALMa:	
EHU25-L04	Normally closed, opened on occurrence of an error COM-ALMa:	
EHU25-L07	Normally open, closed on occurrence of an error	Motor run/stop
EHU25-M07	Alarm contact switching capacity: DC 24 V, 0.5 A (minimum load current 10 mA)	
EHU30-M07	(at resistance load)	

- Notes 1. The motor can be started or stopped by turning the external input signal (DIN0) on and off. (Use an external power supply with a capacity of DC 24±1 V, 0.5 A or greater.)

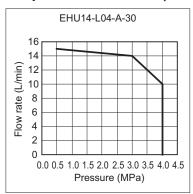
  2. EHU40R-M07 has two terminals, DIN1 and DIN2, for external input signals, in addition to
  - the signals indicated, to enable selection of the pressure and flow rate settings from among four internal preset patterns (PQ selection).
  - 3. Use electric wires with a gauge equivalent to AWG22 (0.3 sq) for alarm and external input signal connections.

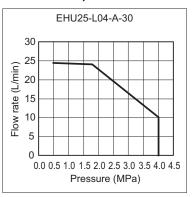


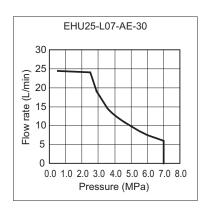
(Note: The response time varies depending on the volume of hydraulic oil and other factors.)

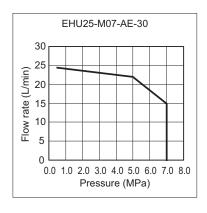
# Pressure - Flow rate characteristics

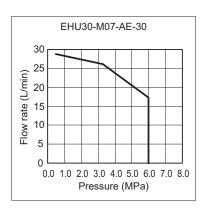
### **Output characteristic (P-Q characteristic)**



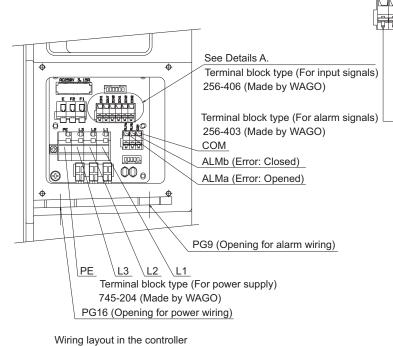








# Detail of terminal box (EHU14, 25, 30)



256-406 (Made by WAGO)

COM2 (For input)

DIN2 Unusable

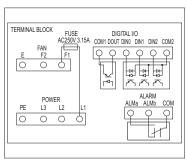
DIN1 Unusable

DIN0 (Input of control stop signal)

DOUT (Output of ready to operate signal)
COM1 (For output: Negative common)

\_\_\_Details A

Terminal block type



Wiring diagram

# Optional parts (For EcoRich and EcoRich R)

#### Level switch

Model	Operation voltage	Maximum operation current	Contact resistance	Protection class	Alarm for oil temperature and action			CE standard	Applicable model
E-DLSN-130L-A-10	DC 24 V	24 V 0.05 A 1Ω		IP65	EHU14/25/30 (with 10 L tank) EHU15R/30R (with 20 L tank)	7.3 L or less	Closed	N/A	Directly mountable on EHU14-L04 (0.75 kW) to EHU30-M07 (2.8 kW) at drain port DR2 (Rc1/2)  Mountable on EHU15R/30R (with 20 L tank)
E-DLSN-130L-B-10		0.0071	maximum	35	,	21 L or less	Open	14/7 (	at drain port DR2 (Rc3/4) with a bushing (3/4 × 1/2)  •Directly mountable on the EHU40R-M07 super unit at the option port (Rc1/2)
E-DLSN-90L-A-10	DC 24 V	0.05 A	1 Ω	IP65	EULIAED/20D (with 10 L topk)	7.2 L or less	Closed	N/A	Mountable on EHU15R/30R (with 10 L tank) at drain port DR2 (Rc3/4) with a bushing
E-DLSN-90L-B-10	DC 24 V	max	maximum	11-05	EHU15R/30R (with 10 L tank)	7.2 L OF IESS	Open	IN/A	(3/4 × 1/2)

#### Temperature switch

Model	Operation voltage	Maximum operation current	Contact resistance	Protection class	Alarm for oil temperature and action		CE standard	Applicable model
E-MQT83PD-L60X1-10	100 VAC 24 VDC	2 AAC 50 mADC	30 mΩ maximum	IP65	Temperature rise over 60°C Temperature differential from 7 to 13°C	Open	N/A	Mountable on EHU14-L04 (0.75 kW) to EHU30-M07 (2.8 kW) at drain port DR1 (Rc1) with a bushing (1 × 3/8) or DR2 (Rc1/2) with a bushing (1/2 × 3/8)  Mountable on EHU15R/30R at drain port DR2 (Rc3/4) with a bushing (3/4 × 3/8)  Directly mountable on the EHU40R-M07 super unit at the option port (Rc3/8)
E-MQT83PD-L60X1-1-10								•Mountable on EHU15R/30R (with 10 L tank) at drain port DR2 (Rc3/4) with a bushing (3/4 $\times$ 3/8)

## **Handling**

#### Ambient conditions

1. Ambient temperature: 0 to 35°C, Ambient humidity: 20 to 85% RH, Altitude: 1,000 m maximum, To be used indoors

### Hydraulic oil

- 1. Mineral-oil base hydraulic oil should be used.
  - Use of other hydraulic oils (e.g. hydrous/synthetic) is prohibited.
- 2. Use hydraulic oil equivalent to ISO VG32 to 68 and operate the unit within an oil viscosity range from 15 to 400 mm²/s and a tank oil temperature from 0 to 60°C.
- 3. Oil cleanliness should be within NAS class 10.

### Installation and piping

- 1. To transport EcoRich, use eyebolts at the top of the unit.
  - Attach the bolt and spacer for protecting the rubber vibration isolator. If transportation is undertaken without the bolt and spacer, the rubber vibration isolator may be damaged and the EcoRich may fall. Take care not to subject the unit to strong impact due to dropping or a collision during transportation.
- 2. The unit is a stationary type. Fix it with bolts on a level location that is free of vibration.
- 3. Do not place any obstacles to oil cooler air intake and exhaust within a distance of 100 mm from intake and exhaust vent of the motor and the oil cooler. Install the unit at a location with good air flow so that heated air can be vented.
- 4. Use hoses for piping to provide flexibility.
- 5. Before operating the unit, be sure to remove the bolt and spacer for protecting the rubber vibration isolator. If you fail to do so, the noise and vibration may be excessive.

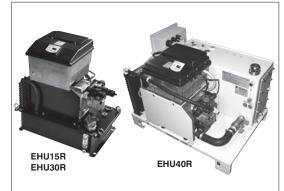
### Electric wiring

- 1. When the wire is connected from the power source, the required protectors should be installed and the wiring must conform to the applicable laws, regulations, and standards. (For example, the unit should be equipped with an electric circuit conforming to European Standard EN60204-1 to protect electrical circuits from over current, in the event of short circuits for example, and to protect the control unit from overloading.)
  - The unit should be equipped with an earth leakage breaker to prevent electric shock and other hazards.
- 2. Securely connect wires with appropriate gauges in accordance with the wiring diagram on the back of the terminal cover. Be sure to provide a ground connection with a grounding resistance of 100  $\Omega$  maximum.
- 3. Use a commercial power supply for the power source. The use of an inverter power supply may cause burn damage to the unit.

#### Other precautions

- 1. If a failure occurs in the hydraulic unit, the system indicates an alarm and terminates.
- 2. If a failure or malfunction of this unit is expected to cause death or pose a danger to human beings, adopt appropriate safety measures in the facilities. If this unit is applied in an important facility, also adopt appropriate safety measures in the facility to ensure that a failure of the equipment will not lead to a serious accident or loss.
- 3. It takes 5 to 13 seconds for this hydraulic unit to start up after being switched on. During this time, the alarm signal circuit is open. This is not abnormal.
- 4. Do not turn the main power supply ON/OFF frequently to stop the unit. It may damage inverter components.

# **EcoRich R**



### **Features**

60% reduction of power consumption (in the pressure retained operation, comparison with Daikin products) Further energy saving with high-efficiency IPM motor drive system installed.

#### 4-patterns PQ selection function

Four patterns of pressure and flow rate settings can be set at the operation panel on the unit.

The pressure and flow rate settings selected from among the four patterns can be changed with external input signals.

### Dry run prevention function (for operation when oil level is low.)

The unit incorporates the dry run prevention function to automatically stop operation when the oil level in the tank drops lower than a certain level. This prevents the pump from running while dry and helps to extend the service life.

Improved pressure control performance range A pressure setting at 0.5 MPa is now possible.

#### **Optional functions**

Enables easy electrical wiring. Provision of a terminal box:

Temperature-rise function: Raises the oil temperature in a shorter

time from a low temperature and enables the warm-up operation for the machine

to be shortened.

# **Nomenclature**

 $\times \times$ 3 8 6 Function option 1 Model No. 8 Non-standard No. 4 Tank capacity EHU\*\*R: EcoRich R 01: 10 L No code: 4-pattern pressure-flow rate (PQ) selection 02: 20 L Without heating function 2 Pump maximum flow rate T: 4-pattern pressure-flow rate (PQ) selection 5 Hardware option With heating function (discharge rate) No code: Without terminal box 15: 15.2 L/min 7 Design No. 30: 28.5 L/min With terminal box (May change according to model changes.) 3 Maximum operating pressure M07: 7.0 MPa 1 Model No. 3 Maximum operating 5 Design No.

- EHU\*\*R: EcoRich R
- 2 Pump maximum flow rate (discharge rate)

40: 40.0 L/min

- pressure
  - M07: 7.0 MPa
- 4 Control method A: Pressure compensated control

(May change according to model changes.)

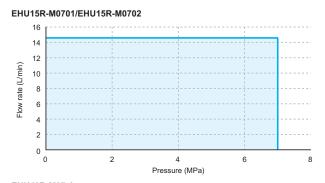
6 Non-standard No.

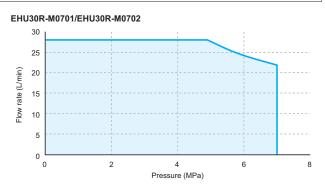
# **Specifications**

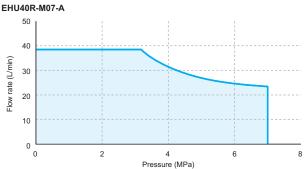
Model code			EHU15R-M0701	EHU15R-M0702	EHU30R-M0701	EHU30R-M0702	EHU40R-M07-A		
Maximum operati	ing pressure	(MPa)	7.0						
Operating pressure	adjustment range	(MPa)		1.5 to 7.0					
Maximum flow ra	te *1	(L/min)	15	5.2	28	40.0			
Operating flow ra	te range	(L/min)	2.5 to	15.2	3.5 to	5.3 to 40.0			
Motor capacity		(kW)	Equivalent	t to 2.2 kW	Equivalent	Equivalent to 3.7 kW			
Tank capacity		(L)	10	20	10	20	30		
Power supply			3-phase, AC 200 V (	50 Hz), AC 200 V (60	Hz), AC 220 V (60 H	z) (Permissible volta	ge fluctuation: ±10%)		
External input sig	nal		3 channels, p	hoto coupler insulation	on, DC 24 V, (Maximi	um of DC 27 V), 5 m	A per channel		
External output	Digital output		2 channels, photo	coupler insulation, o	oen collector output,	DC 24 V, 30 mA max	kimum per channel		
signal	Contact outpu	t	1 channel, relay	output, Contact capa	city: DC 30 V, 0.5 A	(Resistance load), 1	common contact		
	200 V (50 Hz)	(A)	7	.9	10.9		11.2		
Rated current	200 V (60 Hz)	(A)	7.7		10.7		10.9		
	220 V (60 Hz)	(A)	7.1		9	10.0			
No-fuse breaker	capacity	(A)		20					
Mass (hydraulic o	oil excluded)	(kg)	39 40		41 42		68		
Standard coating	color		Black (Munsell code N1)   Ivory white (Munsell code 5Y7.5/1)						
Usable oil *2			Mineral-oil base special hydraulic oil/wear resistance hydraulic oil • Viscosity grade: ISO VG32 to 68 • Viscosity range: 15 to 400 mm²/s • Volumetric water content: 0.1% maximum • Contamination: Within NAS class 10						
Oil temperature in tank			0 to 60°C (Recommended operating temperature range: 15 to 50°C)						
Operating ambient temperature			0 to 35°C						
Storage ambient temperature			−20 to 60°C						
Humidity			85% RH maximum (No condensation)						
Installation site			Indoors (Be sure to secure with bolts, etc.)						
Altitude			1,000 m maximum						

- $\ *\ 1$   $\ \bullet$  The maximum flow rate is the theoretical value, not the guaranteed value.
  - Refer to the Delivery Specification (outside drawing) for detailed specifications.
  - This hydraulic unit is equipped with built-in safety valves.
- \* 2 Use of hydraulic oils other than mineral-oil base type (e.g. hydrous/synthetic), water-glycol hydraulic oil for example, is prohibited.

# Pressure - Flow rate characteristics







 $<sup>^{\</sup>star}$  Showing the representative characteristics with a power supply of 200 V at 60 Hz and an oil temperature of 40  $^{\circ}$ C

# Handling

#### Ambient conditions

1. Ambient temperature: 0 to 35°C, ambient humidity: 20 to 85% RH, altitude: 1,000 m maximum, to be used indoors

#### Hydraulic oil

- 1. Use mineral-oil base hydraulic oil.
  - Use of hydraulic oils other than mineral-oil base type (e.g. hydrous/synthetic) is prohibited.
- 2. Use hydraulic oil equivalent to ISO VG32 to 68. Keep the viscosity of the hydraulic oil within the range between 15 and 400 mm<sup>2</sup>/s, and keep tank oil temperatures within the range between 0 and 60°C.
- 3. Keep contamination of hydraulic oil within NAS class 10.

#### Installation and piping

- 1. EcoRich R mounts the motor pump using vibration-absorbing rubber to prevent vibration of the motor pump from being transmitted to the unit.
  - Use hoses for piping to the unit to provide flexibility.
- 2. The unit is a stationary type. Fix it with bolts on a level location that is free of vibration.
- 3. Do not place any obstacles to oil cooler air intake and exhaust within a distance of 100 mm from intake and exhaust vent of the motor and the oil cooler.
  - Install the unit at a location with good air flow so that heated air can be vented.

#### Electric wiring

- Install a no-fuse breaker and a ground fault interrupter compliant with European Standard EN60947-2
  in the main power supply of EcoRich R, to protect the electrical circuits against shorting and
  overcurrent, and to prevent electric shocks.
- 2. Use suitable electric cable in accordance with the power supply capacity .
- 3. Be sure to provide a ground connection with a grounding resistance of 100  $\Omega$  maximum, and connect the grounding wire directly with no breaker in the line.
- 4. Take care not to leave waste metal such as screws and cutting chips, combustible matter such as wood waste or oil, or wiring debris inside the controller.
- 5. Use a commercial power supply for the power source. The use of an inverter power supply may cause burn damage to the unit.

#### Other precautions

- 1. If a failure occurs in the hydraulic unit, the system indicates an alarm and stops. If a failure or malfunction of this unit is expected to cause death or pose a danger to human beings, adopt appropriate safety measures in the facilities.
  - If this unit is applied in an important facility, also adopt appropriate safety measures in the facility to ensure that a failure of the equipment will not lead to a serious accident or loss.
- 2. EcoRich R mounts an IPM motor, which generates a counter-electromotive force during switching operation (regenerative operation).
  - Frequent switching under operating conditions that are likely to generate a counter-electromotive force may cause overloading of regenerative operation, which may cause the unit to stop.

# DAIKIN INDUSTRIES, LTD.

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